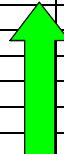


Production Range of Spirally Welded Steel Pipe

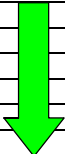
International commonly used specifications(API ASTM ASME DIN BS), and all specs between all sizes at the following table can be made at customer's request.

kg/m

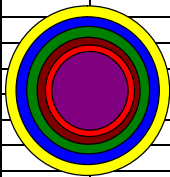
| O. D. | | thi ckness(mm) | | | | | | | | | | | | | | | | | | | | |
|--------|--------|----------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| inch | mm | 5.6 | 6.4 | 7.1 | 7.9 | 8.7 | 9.5 | 10.3 | 11.1 | 11.9 | 12.7 | 14.3 | 15.9 | 17.5 | 19.1 | 20.6 | 22.2 | 23.8 | 25.4 | 27 | 28.6 | |
| 8-5/8 | 219.1 | 29.49 | 33.57 | 37.12 | 41.15 | 45.14 | 49.11 | 53.04 | 56.94 | | | | | | | | | | | | | |
| 10-3/4 | 273.1 | 36.94 | 42.09 | 46.58 | 51.67 | 56.73 | 61.76 | 66.75 | 71.72 | 76.65 | | | | | | | | | | | | |
| 12-3/4 | 323.9 | 43.96 | 50.11 | 55.47 | 61.56 | 67.63 | 73.66 | 79.66 | 85.63 | 91.56 | 97.47 | | | | | | | | | | | |
| 14 | 355.6 | 48.34 | 55.12 | 61.02 | 67.74 | 74.43 | 81.09 | 87.71 | 94.30 | 100.87 | 107.40 | 120.36 | | | | | | | | | | |
| 16 | 406.4 | 55.35 | 63.13 | 69.92 | 77.64 | 85.33 | 92.99 | 100.61 | 108.21 | 115.77 | 123.31 | 138.28 | | | | | | | | | | |
| 18 | 457.0 | 62.34 | 71.12 | 78.78 | 87.50 | 96.19 | 104.84 | 113.47 | 122.06 | 130.62 | 139.16 | 156.12 | | | | | | | | | | |
| 20 | 508.0 | 69.38 | 79.17 | 87.71 | 97.43 | 107.13 | 116.79 | 126.42 | 136.02 | 145.59 | 155.13 | 174.11 | 192.96 | | | | | | | | | |
| 22 | 559.0 | 76.43 | 87.22 | 96.64 | 107.37 | 118.07 | 128.74 | 139.38 | 149.98 | 160.56 | 171.10 | 192.09 | 212.96 | | | | | | | | | |
| 24 | 610.0 | 83.47 | 95.27 | 105.57 | 117.30 | 129.01 | 140.69 | 152.33 | 163.94 | 175.53 | 187.07 | 210.08 | 232.96 | | | | | | | | | |
| 26 | 660.0 | 90.38 | 103.16 | 114.32 | 127.05 | 139.74 | 152.40 | 165.03 | 177.63 | 190.20 | 202.74 | 227.71 | 252.56 | | | | | | | | | |
| 28 | 711.0 | 97.42 | 111.21 | 123.25 | 136.98 | 150.68 | 164.35 | 177.99 | 191.59 | 205.17 | 218.71 | 245.70 | 272.56 | 299.30 | | | | | | | | |
| 30 | 762.0 | 104.46 | 119.26 | 132.18 | 146.92 | 161.62 | 176.30 | 190.94 | 205.55 | 220.13 | 234.68 | 263.68 | 292.56 | 321.31 | | | | | | | | |
| 32 | 813.0 | | | 141.11 | 156.85 | 172.57 | 188.25 | 203.90 | 219.51 | 235.10 | 250.65 | 281.67 | 312.56 | 343.32 | 373.95 | | | | | | | |
| 34 | 864.0 | | | 150.04 | 166.79 | 183.51 | 200.20 | 216.85 | 233.48 | 250.07 | 266.63 | 299.65 | 332.56 | 365.33 | 397.98 | 428.47 | | | | | | |
| 36 | 914.0 | | | | 176.53 | 194.24 | 211.91 | 229.55 | 247.16 | 264.74 | 282.29 | 317.29 | 352.16 | 386.91 | 421.53 | 453.87 | 488.25 | | | | | |
| 38 | 965.0 | | | | 186.47 | 205.18 | 223.86 | 242.51 | 261.12 | 279.71 | 298.26 | 335.27 | 372.16 | 408.92 | 445.55 | 479.78 | 516.17 | 552.43 | 588.57 | | | |
| 40 | 1016.0 | | | | 196.40 | 216.12 | 235.81 | 255.46 | 275.08 | 294.68 | 314.23 | 353.26 | 392.16 | 430.93 | 469.57 | 505.69 | 544.09 | 582.37 | 620.51 | | | |
| 42 | 1067.0 | | | | 206.34 | 227.06 | 247.76 | 268.42 | 289.04 | 309.64 | 330.21 | 371.24 | 412.16 | 452.94 | 493.60 | 531.60 | 572.01 | 612.30 | 652.46 | | | |
| 44 | 1118.0 | | | | | 238.01 | 259.70 | 281.37 | 303.01 | 324.61 | 346.18 | 389.23 | 432.15 | 474.95 | 517.62 | 557.51 | 599.93 | 642.23 | 684.41 | | | |
| 46 | 1168.0 | | | | | 248.73 | 271.42 | 294.07 | 316.69 | 339.28 | 361.84 | 406.86 | 451.76 | 496.53 | 541.17 | 582.91 | 627.31 | 671.58 | 715.73 | | | |
| 48 | 1219.0 | | | | | | 283.37 | 307.03 | 330.65 | 354.25 | 377.81 | 424.85 | 471.76 | 518.54 | 565.19 | 608.82 | 655.23 | 701.52 | 747.67 | 793.71 | | |
| 52 | 1321.0 | | | | | | 307.26 | 332.94 | 358.58 | 384.18 | 409.76 | 460.82 | 511.75 | 562.56 | 613.24 | 660.64 | 711.07 | 761.38 | 811.57 | 861.62 | | |
| 56 | 1422.0 | | | | | | 330.93 | 358.59 | 386.22 | 413.82 | 441.39 | 496.44 | 551.36 | 606.15 | 660.81 | 711.95 | 766.37 | 820.66 | 874.83 | 928.88 | | |
| 60 | 1524.0 | | | | | | | 414.15 | 443.76 | 473.34 | 502.41 | 532.41 | 591.35 | 650.17 | 708.86 | 763.77 | 822.21 | 880.53 | 938.73 | 996.79 | | |
| 64 | 1626.0 | | | | | | | 442.07 | 473.69 | 505.29 | 538.38 | 571.35 | 631.35 | 694.19 | 756.91 | 815.59 | 878.06 | 940.40 | 1002.62 | 1064.71 | | |
| 68 | 1727.0 | | | | | | | | | | | 536.92 | 604.00 | 670.95 | 737.78 | 804.48 | 866.90 | 933.35 | 999.68 | 1065.89 | 1131.96 | |
| 72 | 1829.0 | | | | | | | | | | | | 639.97 | 710.95 | 781.80 | 852.53 | 918.72 | 989.20 | 1059.55 | 1129.78 | 1199.88 | |
| 76 | 1930.0 | | | | | | | | | | | | 675.59 | 750.55 | 825.39 | 900.10 | 970.03 | 1044.49 | 1118.83 | 1193.05 | 1267.13 | |
| 80 | 2032.0 | | | | | | | | | | | | | 790.55 | 869.41 | 948.15 | 1021.85 | 1100.34 | 1178.70 | 1256.94 | 1335.05 | 1413.04 |
| 84 | 2134.0 | | | | | | | | | | | | | 830.54 | 913.43 | 996.19 | 1073.66 | 1156.18 | 1238.57 | 1320.83 | 1402.97 | 1484.98 |
| 88 | 2235.0 | | | | | | | | | | | | | 870.15 | 957.02 | 1043.77 | 1124.97 | 1211.48 | 1297.85 | 1384.10 | 1470.22 | 1556.22 |
| 92 | 2337.0 | | | | | | | | | | | | | 910.14 | 1001.04 | 1091.81 | 1176.79 | 1267.32 | 1357.72 | 1447.99 | 1538.14 | 1628.16 |
| 96 | 2438.0 | | | | | | | | | | | | | 949.75 | 1044.63 | 1139.39 | 1228.10 | 1322.61 | 1417.00 | 1511.26 | 1605.39 | 1699.40 |
| 100 | 2540.0 | | | | | | | | | | | | | 989.74 | 1088.65 | 1187.43 | 1279.92 | 1378.46 | 1476.87 | 1575.15 | 1673.31 | 1771.34 |
| 104 | 2642.0 | | | | | | | | | | | | | 1029.74 | 1132.67 | 1235.48 | 1331.74 | 1434.30 | 1536.74 | 1639.04 | 1741.23 | 1843.28 |
| 108 | 2743.0 | | | | | | | | | | | | | 1069.34 | 1176.26 | 1283.05 | 1383.05 | 1489.60 | 1596.02 | 1702.31 | 1808.48 | 1914.52 |
| 112 | 2845.0 | | | | | | | | | | | | | 1109.34 | 1220.28 | 1331.10 | 1434.87 | 1545.44 | 1655.89 | 1766.20 | 1876.39 | 1986.46 |
| 116 | 2946.0 | | | | | | | | | | | | | 1148.94 | 1263.87 | 1378.67 | 1486.18 | 1600.74 | 1715.17 | 1829.47 | 1943.65 | 2057.70 |
| 120 | 3048.0 | | | | | | | | | | | | | 1188.94 | 1307.89 | 1426.72 | 1538.00 | 1656.58 | 1775.04 | 1893.36 | 2011.56 | 2129.64 |
| 124 | 3150.0 | | | | | | | | | | | | | 1228.94 | 1351.91 | 1474.76 | 1589.82 | 1712.42 | 1834.90 | 1957.26 | 2079.48 | 2201.58 |
| 128 | 3251.0 | | | | | | | | | | | | | 1268.54 | 1395.50 | 1522.34 | 1641.13 | 1767.72 | 1894.18 | 2020.52 | 2146.73 | 2272.82 |
| 132 | 3353.0 | | | | | | | | | | | | | 1308.54 | 1439.52 | 1570.38 | 1692.95 | 1823.56 | 1954.05 | 2084.42 | 2214.65 | 2344.76 |
| 136 | 3454.0 | | | | | | | | | | | | | 1348.14 | 1483.11 | 1617.96 | 1744.26 | 1878.86 | 2013.33 | 2147.68 | 2281.90 | 2416.00 |



Low grade steel



High grade steel



A25\GrA\GrB

X42\46

X52\56

X60\65

X70

X80