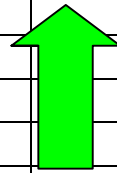


Production Range of Longitudinally Welded Steel Pipe

Commonly used in domestic market, all specs between all sizes at the following table can be made at customer's request.

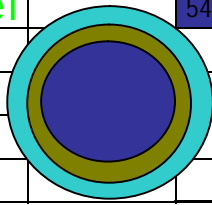
kg/m

		thickness(mm)													
I. D.	O. D.	6	8	10	12	14	16	18	20	22	24	25	28	30	40
300	325	47.20	62.54	77.68	92.63										
350	377	54.90	72.80	90.51	108.02	125.33									
400	426	62.15	82.47	102.59	122.52	142.25									
450	478	69.84	92.73	115.42	137.91	160.20	182.30								
500	529	77.39	102.79	127.99	153.00	177.81	202.42	226.84	251.05						
550	578	84.64	112.46	140.08	167.50	194.73	221.76	248.59	275.22						
600	630	92.33	122.72	152.90	182.89	212.68	242.27	271.67	300.87	329.87					
700	720	105.65	140.47	175.10	209.52	243.75	277.79	311.62	345.26	378.70	411.95	428.49			
800	820	120.45	160.20	199.76	239.12	278.28	317.25	356.01	394.58	432.96	471.13	490.15	546.89	584.48	
900	920	135.24	179.93	224.42	268.71	312.81	356.70	400.40	443.91	487.21	530.32	551.80	615.95	658.46	
1000	1020	150.04	199.66	249.08	298.31	347.33	396.16	444.79	493.23	541.47	589.51	613.45	685.00	732.45	966.73
1100	1120		219.39	273.74	327.90	381.86	435.62	489.19	542.55	595.72	648.70	675.11	754.05	806.43	1065.38
1200	1220		239.12	298.40	357.49	416.38	475.08	533.58	591.88	649.98	707.88	736.76	823.10	880.42	1164.02
1300	1320		258.85	323.07	387.09	450.91	514.54	577.97	641.20	704.23	767.07	798.42	892.15	954.40	1262.67
1400	1420		278.58	347.73	416.68	485.44	554.00	622.36	690.52	758.49	826.26	860.07	961.21	1028.38	1361.31
1500	1520		298.31	372.39	446.27	519.96	593.45	666.75	739.85	812.74	885.45	921.72	1030.26	1102.37	1459.96
1600	1620		318.03	397.05	475.87	554.49	632.91	711.14	789.17	867.00	944.63	983.38	1099.31	1176.35	1558.61
1800	1820		357.49	446.37	535.06	623.54	711.83	799.92	887.81	975.51	1063.01	1106.68	1237.42	1324.32	1755.90
2000	2020			495.70	594.24	692.59	790.75	888.70	986.46	1084.02	1181.38	1229.99	1375.52	1472.29	1953.19
2200	2220			545.02	653.43	761.65	869.66	977.48	1085.11	1192.53	1299.76	1353.30	1513.62	1620.26	2150.48
2400	2420				712.62	830.70	948.58	1066.26	1183.75	1301.04	1418.13	1476.61	1651.73	1768.23	2347.77
2600	2620				771.81	899.75	1027.50	1155.05	1282.40	1409.55	1536.51	1599.91	1789.83	1916.20	2545.07
2800	2820				830.99	968.80	1106.41	1243.83	1381.04	1518.06	1654.89	1723.22	1927.94	2064.17	2742.36
3000	3020				890.18	1037.85	1185.33	1332.61	1479.69	1626.57	1773.26	1846.53	2066.04	2212.14	2939.65



Low grade steel

High grade steel



Q235A\Q235B\20#\SS400\ST37-2\S235JR\GrB\GrX42      Q295B\Q345A\Q345B\ST44\ST52-3\GrX46-X60      GrX65-X70